

Apec 1600 Old TY:KU1-9331

Standard grades / Base grade

High-heat polycarbonate with Vicat temperature of 320°F

ISO Shortname

Property	Test Condition	Unit	Standard	Value
Rheological properties				
Melt mass-flow rate	330 °C; 2.16 kg	g/10 min	ASTM D1238	26
Mechanical properties (23 °C/50 % r. h.)				
Tensile modulus	1 mm/min	lb/in ²	ASTM D638	330000
Tensile stress at yield	-	lb/in ²	ASTM D638	9400
Tensile elongation at yield	-	%	ASTM D638	7.0
Tensile elongation at break	-	%	ASTM D638	> 50
Unnotched impact strength	73 °F, 0.125 in	ft·lb/in	ASTM D4812	no break
Unnotched impact strength	-40 °F, 0.125 in	ft·lb/in	ASTM D4812	no break
Thermal properties				
Deflection temperature under load, Unannealed	264 psi; 0.250 in	°F	ASTM D648	284
Deflection temperature under load, Unannealed	66 psi; 0.250 in	°F	ASTM D648	306
Vicat softening temperature	50 N, 120 °C/h	°F	ASTM D1525	320
Coefficient of linear thermal expansion, flow/cross-flow		in/in/°F	ASTM D696	3.9E-05
UL94 Flame Class	Thickness tested: 1.5 mm	Class	UL 94	HB
UL94 Flame Class	Thickness tested: 3.0 mm	Class	UL 94	HB
Oxygen index		%	ASTM D2863	24
Electrical properties (23 °C/50 % r. h.)				
Dissipation factor, Tinfoil electrodes	60 Hz	-	ASTM D150	0.001
Dissipation factor, Tinfoil electrodes	1 MHz	-	ASTM D150	0.01
Volume resistivity, Tinfoil electrodes		Ohm·m	ASTM D257	>1.0 E+16
Surface resistivity		Ohm	ASTM D257	>1.0 E+16
Electrical strength	Short time under oil at 73 °F	V/mil	ASTM D149	> 400
Dielectric constant, Tinfoil electrodes	60 Hz	-	ASTM D150	3.0
Dielectric constant, Tinfoil electrodes	1 MHz	-	ASTM D150	3.0
Other properties (23 °C)				
Water absorption	73 °F; immersion to saturation	%	ASTM D570	0.4
Water absorption	73 °F; immersion 24 h	%	ASTM D570	0.2
Density		lb/in ³	ASTM D792	0.043
Specific volume		in ³ /lb	ASTM D792	23.5
Specific gravity		-	ASTM D792	1.18
Material specific properties				
Refractive index		-	ASTM D542	1.581
Luminous transmittance (clear transparent materials)	0.125 in	%	ASTM D1003	88
Haze for transparent materials	0.125 in	%	ASTM D1003	1.0



Apec 1600

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Typical Properties

Property data is provided as general information only. Property values are approximate and are not part of the product specifications.

Flammability

Flammability results are based on small-scale laboratory tests for purposes of relative comparison and are not intended to reflect the hazards presented by this or any other material under actual fire conditions.

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